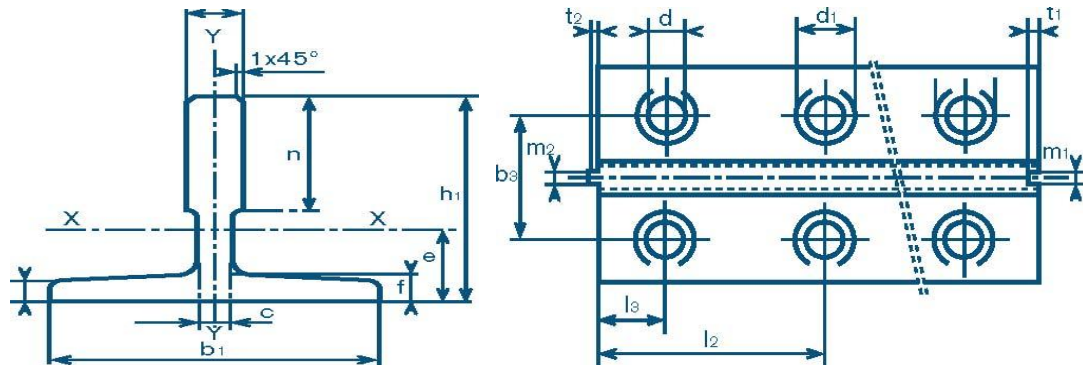




MACHINED GUIDE RAIL SERIES

Dimintions of Cold Draw Guide Rail(T type guide rail)

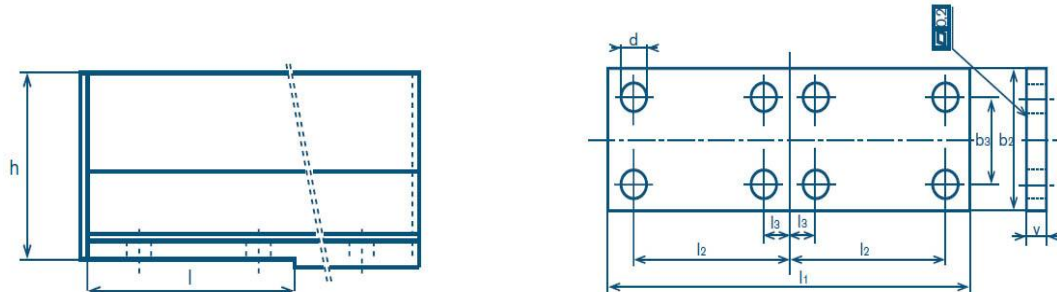
	b_1	h_1	k	rs	m_1	m_2	t_1	t_2
COD. ISO	tolerances							
	± 1.5		± 1.5		$+0.06$ 0	0 -0.06	± 0.1 0.1	± 0.1
T45/A	45	45	5	1	2	1.95	2.5	2.00
T50/A	50	50	5	1	2	1.95	2.5	2.00
T70-1/A	70	65	9	1.5	3	2.95	3.5	3.00

Dimintions of machined Guide Rail(T type guide rail)

	b_1	h_1	h	k	n	c	g
COD. ISO	tolerances						
	± 1.5		± 0.1 (± 0.05)	$+0.1$ 0 $(+0.05)$ (0)	$+3$ 0		± 0.75
T75-3/B	75	62	61	10	30	8	7
T89/B	89	62	61	15.88	33.4	10	7.9
T90/B	90	75	74	16	42	10	8
T114/B	114	89	88	16	38	10	8
T127-1/B	127	88.9	88	15.88	44.5	10	7.9
T127-2/B	127	88.9	88	15.88	50.8	10	12.7

Dimentions of machined Guide Rail(T type guide rail)

	f	rs	m1	m2	t ₁	t ₂
COD. ISO	tolerances					
		9	+0.06 0 +0.03 0	0 -0.06 (0) (-0.03)	±0.1	±0.1
T75-3/B	9	3	3	2.95	3.5	3
T89/B	11.1	3	6.4	6.37	7.14	6.35
T90/B	10	4	6.4	6.37	7.14	6.35
T114/B	12	4	6.4	6.37	7.14	6.35
T127-1/B	11.1	4	6.4	6.37	7.14	6.35
T127-2/B	15.9	5	6.4	6.37	7.14	6.35



Standard fishplate.