

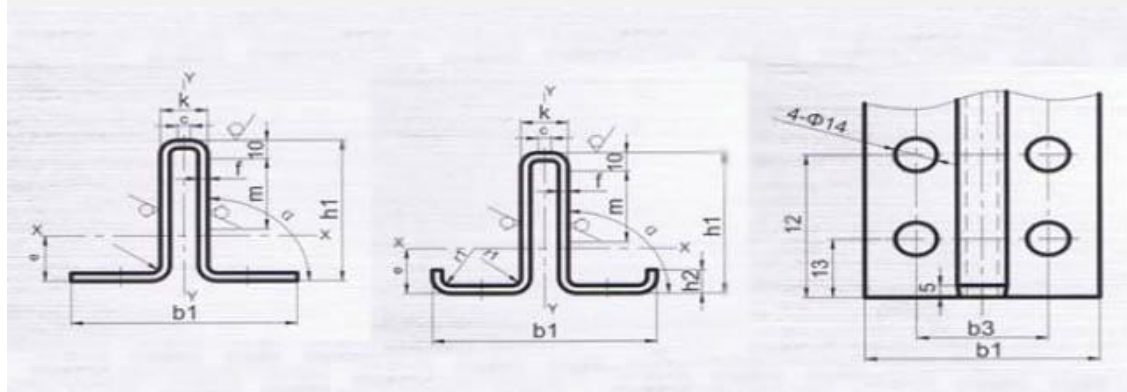
Hollow Guide Rail Series

Dimensions of Fishplate and Joint Holes

	d	d1	l	b2	b3	l1	l2	l3	A
	mm	mm	mm	mm	mm	mm	mm	mm	mm
COD.ISO	TOLERANCES								
			+3		±	±	±	±	+2
			0		0.2	1.5	0.2	0.2	0
T75-3/B	13	26	123	75	43	240	90	38.1	8.5+1.5
T89/B	13	26	156	90	57.2	305	114.3	38.1	13+2
T90/B	13	26	156	90	57.2	305	114.3	38.1	13+2
T114/B	17	33	156	115	74	305	114.3	38.1	17+3
T127-1/B	17	33	156	130	79.4	305	114.3	38.1	17+3
T127-2/B	17	33	156	130	79.4	305	114.3	38.1	17+3

Dimensions of Clip

COD.ISO	Φ	A	B	C	D	E	H1	H2
	mm	mm	mm	mm	mm	mm	mm	mm
T75-3/B	13	18	3	23	20	2	13	2.5
T89/B	13	20	4	25	22	2	15	3
T90/B	13	20	4	25	22	2	15	3
T114/B	18	25	4	37	27	4	17	5
T127-1/B	18	25	4	37	27	5	22	8
T127-2/B	18	25	4	37	27	5	22	8



Tolerancias Tolerances		Cepillado Machined	
Enderezado Straightness		Datos indicados en tabla de "Dimensiones" Data indicated in "Dimensions" table	
Centrado Centring		a-b	±0,05 mm
Altura guía Guide height		h	±0,05 mm
Paralelismo planeado Parallelism base		h ₁ -h ₂	±0,10 mm
Holgura máxima (macho-hembra) Maximum clearance (key-keyway)		E max.	0,09 mm
Rugosidad Roughness		Ra	Long. 1,6 µ max. Transv. 3,2 µ max.
Reviro Twist		R max.	15'/m
Escuadra Angle		α max.	5'
		β max.	15'

Características / Characteristics			
Suministro Supply	Protección Protection	Long. Length	Placas Fishplates
Embalaje • Hojalata • Fibra • 4 maderas en parte inferior	• Pintura azul • Tectyl 506 WD Opcional - Tectyl 502 C - Tectyl 511 M	5 m.	Placa estándar
Packing • Tin plate • Fiber • 4 wooden blocks at the bottom	• Blue paint • Tectyl 506 WD Options - Tectyl 502 C - Tectyl 511 M	5 m.	Standard fishplate

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